

3M Commercial Graphics
3M™ Scotchcal™ Translucent Graphic Film Series 2330



Translucent Film
for internally illuminated signs
and Window Graphics





3M™ Scotchcal™ Translucent Graphic Film Series 2330

Product Features

Suitable for indoors and outdoors?	Yes
Typical application	Internally illuminated signs and fascias as well as window graphics
Suitable application surfaces and substrates	Flat acrylic, polycarbonate, fibre glass, glass and 3M™ Panagraphics™ Flexible Substrates
Printed graphic durability	Suitable for graphics requiring short to medium term durability. When ultimate exterior performance life is required, our Scotchcal™ Premium Cast Film Series 3630 should be selected
Are graphics covered by warranty?	Yes, the 3M™ MCS™ warranty is the strongest and most comprehensive warranty in the graphics industry*
Standard colour range	Available in 26 standard colours with low surface gloss to eliminate glare
Minimum application temperature	+10°C
Adhesive type	Transparent pressure sensitive adhesive

Production Data

Suitable graphic production processes	Computer, die, "kiss", guillotine and hand-cutting
Suitable for the production of thermoformed signs?	No For thermoforming applications, our Scotchcal™ Premium Cast Film Series 3630 should be selected
Recommended 3M™ Application Tapes (pre-mask or pre-spacing)	For unprocessed film : 3M™ SCPM 19 (pre-masking). 3M™ SCPS-100 (pre-spacing)

* See relevant technical bulletin for full details. Further information and samples available on request.



3M Europe S.A./N.V.
Commercial Graphics
 Hermeslaan 7
 1831 Diegem, Belgium
www.3M.eu/graphicsolutions

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